

Work Order ID 83306

Tuesday, April 17, 2012 10:57:04 AM

83306*Today*

Page 1

Item ID: D3955-23

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Template

Start Date: 4/17/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/17/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

mk

Date:

12-04-17

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3955

A

100

0.00

100

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3955

Dwg Rev: *A*Prog Rev: *A*

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

*(u)**1312-4-17**1312-4-17*

Work Order ID 83306

83306

Page 2

Tuesday, April 17, 2012 10:57:04 AM

Item ID: D3955-23

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Template

Stop *NS2*

Start Date: 4/17/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 4/17/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 877

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

(XIC)

11x

SD
12-04-18.

12/4/19

12-04-18

Picklist Print

Tuesday, April 17, 2012 10:57:03 AM

Page 1

Work Order ID: 83306
Parent Item: D3955-23
Parent Item Name: Template

Start Date: 4/17/2012 Required Date: 4/17/2012
Start Qty: 10.00 Required Qty: 10.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.040 6061-T6 .040 Sheet		Purchased	No				sf	352.5700		4.1705263	4.5	13-12-4-17	

Location:

Loc Qty

Loc Code

MAT021

352.57

121030

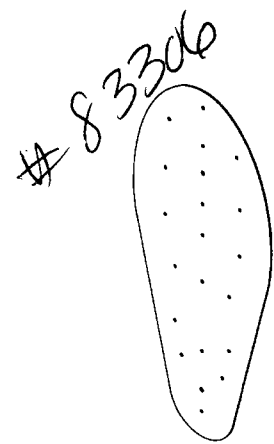
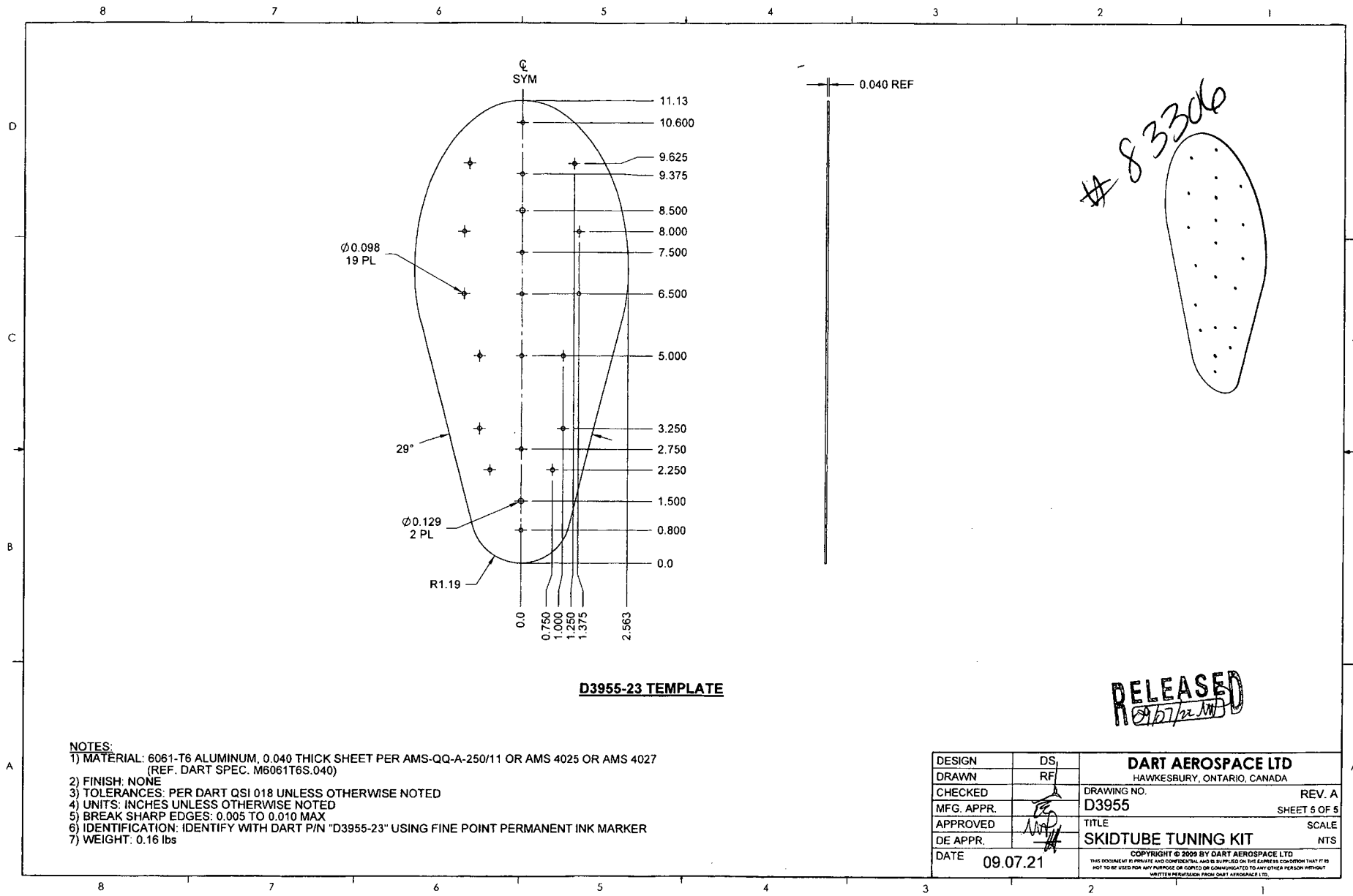
82.07

121099

270.5

121030

(11)






D3955-23 TEMPLATE

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM, 0.040 THICK SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 (REF. DART SPEC. M6061T6S.040)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3955-23" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.16 lbs

RELEASED
09/07/21

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D3955	REV. A
MFG. APPR.		TITLE SKIDTUBE TUNING KIT	SHEET 5 OF 5
APPROVED		SCALE	NTS
DE APPR.		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	09.07.21		

DART AEROSPACE LTD		Work Order:	83306
Description: Template		Part Number:	D3955-23
Inspection Dwg: D3955 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	.102	2		V B67	
Ø0.129	+0.005/-0.001	.134	2		V	
0.750	+/-0.010	.748	2		V	
1.000	+/-0.010	1.001	2		V	
1.250	+/-0.010	1.253	2		V	
1.375	+/-0.010	1.377	2		V	
2.563	+/-0.010	2.561	2		V	
0.800	+/-0.010	.802	2		V	
1.500	+/-0.010	1.501	2		V	
2.250	+/-0.010	2.249	2		V	
2.750	+/-0.010	2.750	2		V	
3.250	+/-0.010	3.254	2		V	
5.000	+/-0.010	5.003	2		V	
6.500	+/-0.010	6.502	2		V	
7.500	+/-0.010	7.501	2		V	
8.000	+/-0.010	8.006	2		V	
8.500	+/-0.010	8.500	2		PROW302	
9.375	+/-0.010	9.380	2		P	
9.625	+/-0.010	9.625	2		P	
10.600	+/-0.010	10.602	2		P	
11.13	+/-0.030	11.118	2		P	
0.040	+/-0.010	.040	2		V	

Measured by:	B	Audited by:	S	Prototype Approval:	N/A
Date:	12-4-17	Date:	12/04/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	